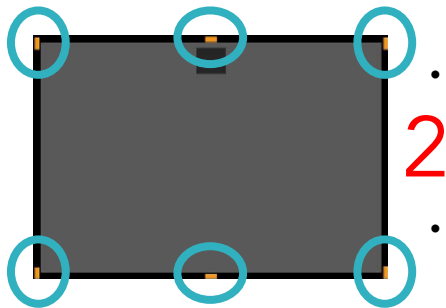
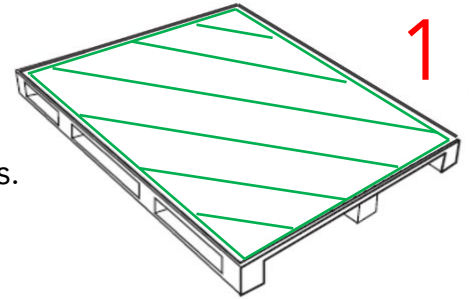


1 - PACKAGING ON FLAT PALLET

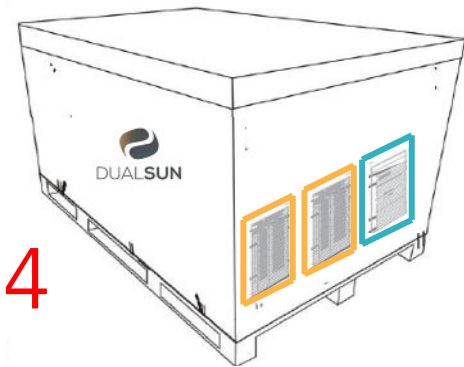
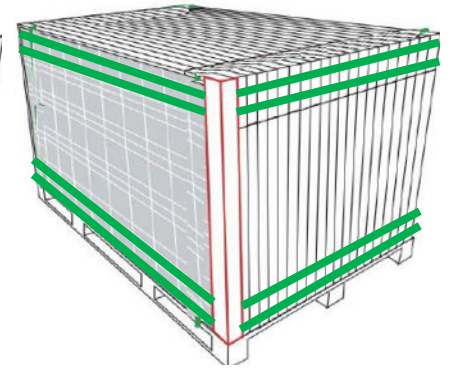
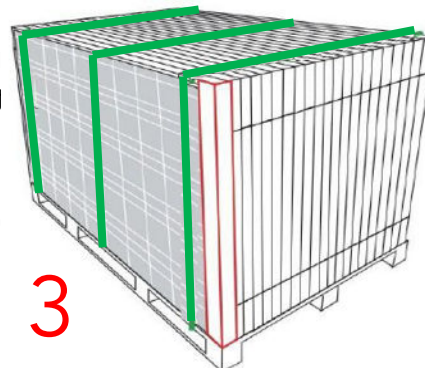
- Necessary material :
- A pallet with solid floor or slats in the width, in the size adapted to the reference of the panels.
- A cardboard belt and a cardboard cap from original pallets.
-
- Strapping and filming equipment.



- Verify the presence of the 6 wedges at the corners of the frames and at the middle of their length (Spring only). If they are missing, separate the panels with a sheet or sheets of cardboard.
- Place the panels on the pallet so as to use all the space on the pallet (see DualSun catalog for the exact number).

Circle the pallet: 3 vertical straps along the length then 2 horizontal straps at the bottom and 2 at the top.

Use a strapping tension of 1500-170 N.

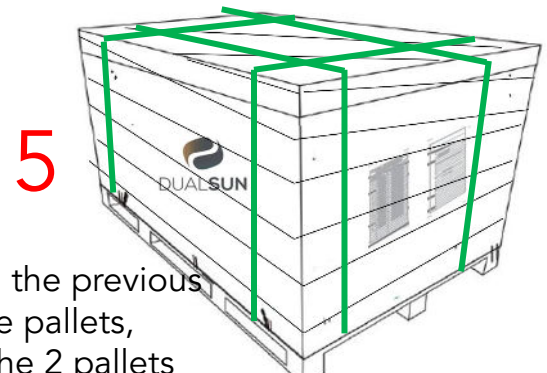


- Place the cardboard belt and then the cardboard cover over the rimmed panels.
- Add the necessary documentation (pallet specifications, serial number list) associated with the panels, as well as the unpacking instructions sheet in 3 A4 adhesive pockets.

- Add 2 vertical straps along the length and 2 across the width of the pallet, over the box.
- Film the pallet.

To stack pallets in pairs (Flash only):

Strap and pack the 2 pallets individually as described in the previous points, then add 3 vertical straps along the length of the pallets, allowing the 2 pallets to be joined together. Then film the 2 pallets together.

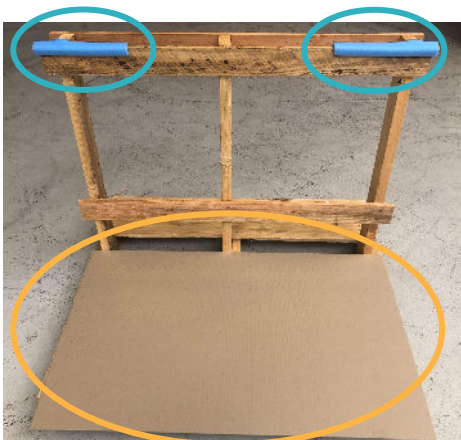


2 - PACKAGING ON EASEL PALLET

- Necessary material :
- An easel pallet with a solid floor and the dimensions opposite.
- A cardboard plate with dimensions suitable for the solid floor.
- Plastic foam protection tubes.



2



- Place the cardboard sheet on the floor, and cut it off if it protrudes too much from the floor.
- Insert protective foam tubes onto the trestle board that will be in contact with the first panel.

3



- Verify the presence of the 6 wedges at the corners of the frames and at the middle of their length (Spring only). If they are missing, separate the panels with a sheet or sheets of cardboard.
- Place the panel (s) on the trestle pallet at a maximum rate of 8 panels per trestle pallet.

4



- Do not place them vertically, but orient the panels at around 10-15° to prevent them from tipping forward.
- Use boxes to protect the corners and front of the panel on the outside of the pallet.
- Use strapping tape to tighten the panels to the bridge. Use a strapping voltage of 1500-1700 N.

- Place the necessary documentation (pallet specifications, serial number list) on the cardboard sheet, with A4 adhesive pockets.
- Film the pallet and attach the delivery note to the film.

